

HANDLEBAR

Removal

1A. Remove the digital combination meter, if equipped, as described in Chapter Fifteen.

1B. If the ATV is not equipped with the digital combination meter, remove the handlebar cover (Chapter Fifteen).

2. Remove the wire retaining bands securing the wiring harness to the handlebar.

3. Remove the throttle housing screws, clamp and throttle housing (**Figure 51**).

4. Remove the front master cylinder as described in Chapter Thirteen.

5. Detach the choke cable from the left handlebar as follows:

- a. Loosen the retaining nut (A, **Figure 52**).
- b. Detach the cable from the bracket (B, **Figure 52**).

6. Remove the screws and the rear brake lever clamp (**Figure 53**).

7. Remove the switch housing as described in *Left Handlebar Switch Housing Replacement* in Chapter Nine.

8. Remove the upper handlebar holder mounting bolts, holders (A, **Figure 54**) and handlebar.

Installation

1. Position the handlebar on the lower handlebar holders and hold it in place.

2. Install the upper handlebar holders with the meter or cover bolt holes (B, **Figure 54**) toward the front.

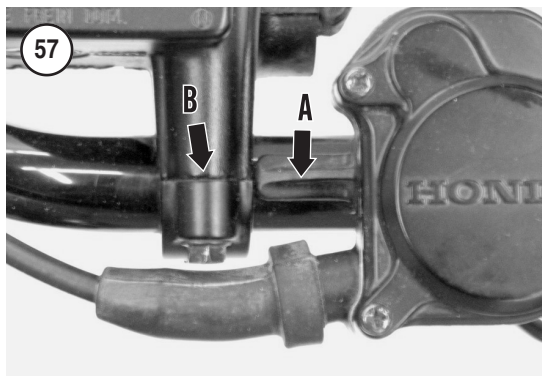
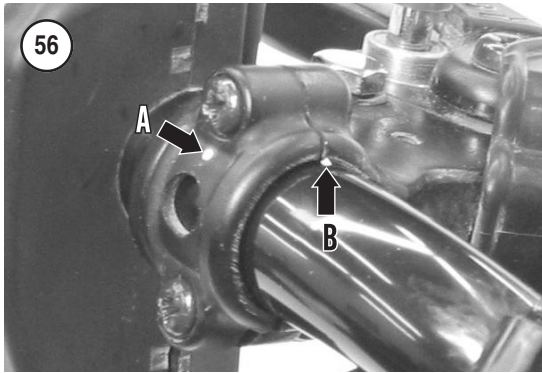
3. Align the punch mark on the handlebar with the top surface of the lower holders (**Figure 55**).

4. Install the handlebar holder bolts. Tighten the forward bolts first and then the rear bolts. Tighten each bolt securely.

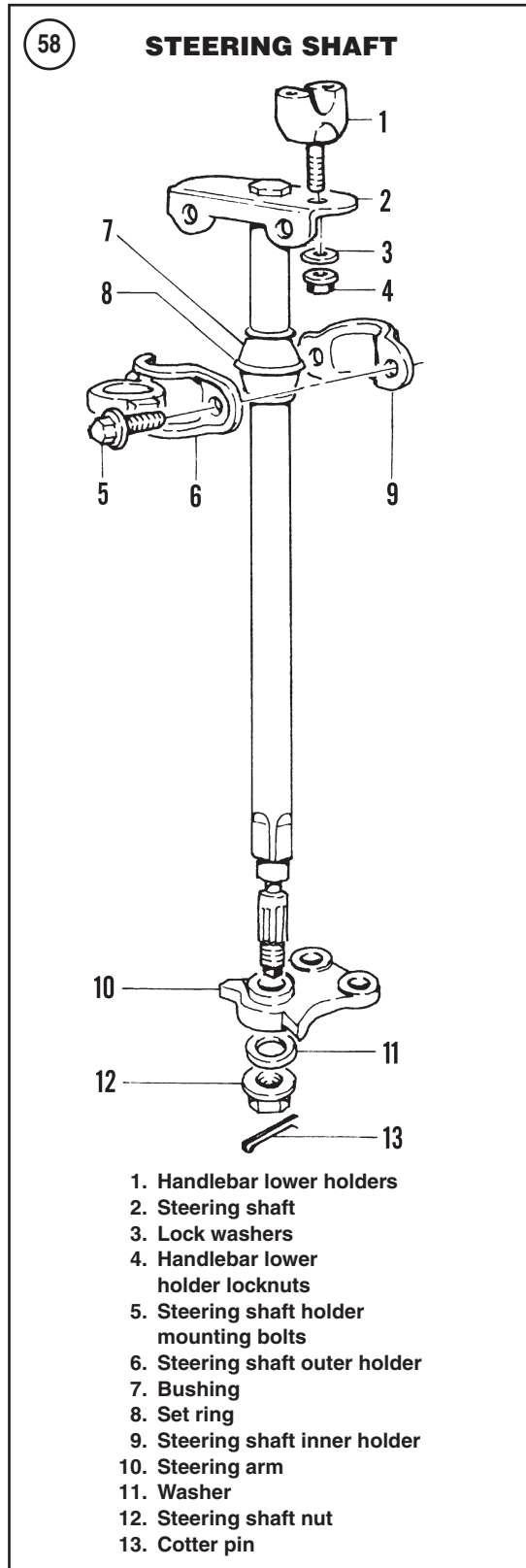
5. Install the choke cable in the bracket (B, **Figure 52**) and tighten the retaining nut (A).

6A. On FE and TE models, install the switch housing and rear brake lever assembly as described in *Left Handlebar Switch Housing Replacement* in Chapter Nine.

6B. On FM and TM models, install the switch housing as described in *Left Handlebar Switch Housing Replacement* in Chapter Nine, then install the rear brake lever bracket as follows:



- a. Install the rear brake lever bracket, clamp and mounting screws. Install the clamp so the punch mark (A, **Figure 56**) faces up.
- b. Align the end of the bracket with the punch mark (B, **Figure 56**) on the handlebar.
- c. Install the clamp screws. Tighten the upper screw first, then the lower screw.
7. Install the master cylinder as described in Chapter Thirteen.
8. Install the throttle housing by aligning the lug on the throttle housing (A, **Figure 57**) with the mating surfaces of the master cylinder and clamp (B). Install the clamp and screws (**Figure 51**) and tighten them securely.
9. Secure the wiring harness to the handlebar with the wire bands.
10. Check all cable adjustments as described in Chapter Three.
11. Make sure the front brake works properly.
12. Make sure each handlebar switch works properly.
13. Install the combination meter or handlebar cover (Chapter Fifteen).



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